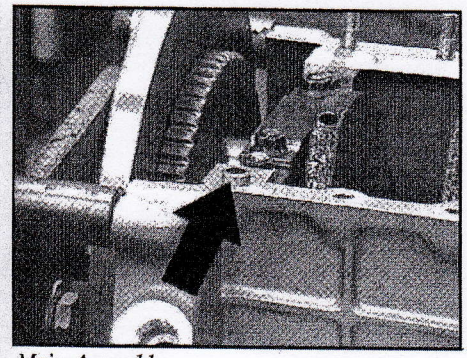
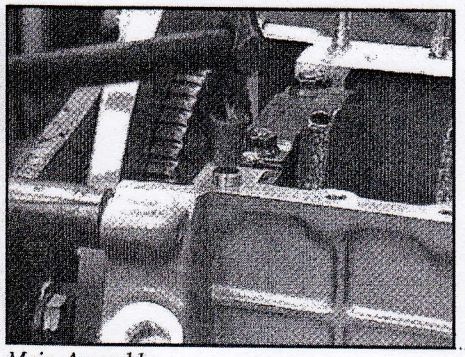


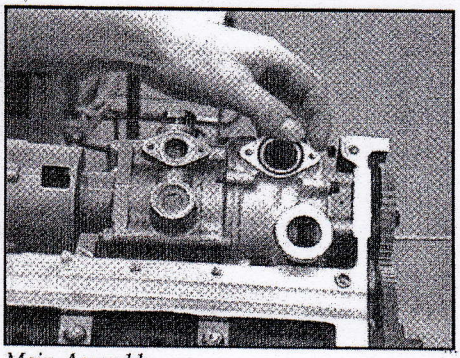
Main Assembly

Now fit the two sump dowels.



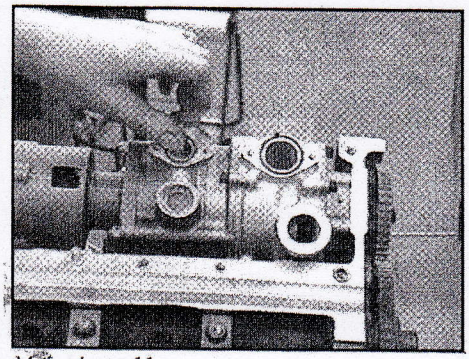
Main Assembly

Gently tap in with a hammer



Main Assembly

Next fit the water pump to sump O-ring.



Main Assembly

and the oil pump O-ring.